

Recommended Procedure for Installation of ALFAB Windows and Windscreens

First 'dry fit' size check correct fitment of window to structure, and arrange foam setting tape to allow for 6mm gap around all surfaces for correct urethane adhesion to frame and glass. Remove glass again, leaving setting tape in place.

Surface Preparation

Replacement Fixed Glass Preparation of a window with black ceramic band:

1. Ensure the surface of the glass is clean and dry, dust and grease free
2. Cleaning of the ceramic coated layer can be done with Simson 'wash' Prep M (a one-step treatment).
3. Use clean, lint and colour-free cotton cloth to wipe the bond area with Simson Prep M.
Important Note: Don't let the primer come in contact with any edge on the laminate (for laminate glass only). Don't use Simson Prep M that has a milky appearance.
4. Let dry for approximately 5 minutes before you continue with the application of the adhesive.